



1/28

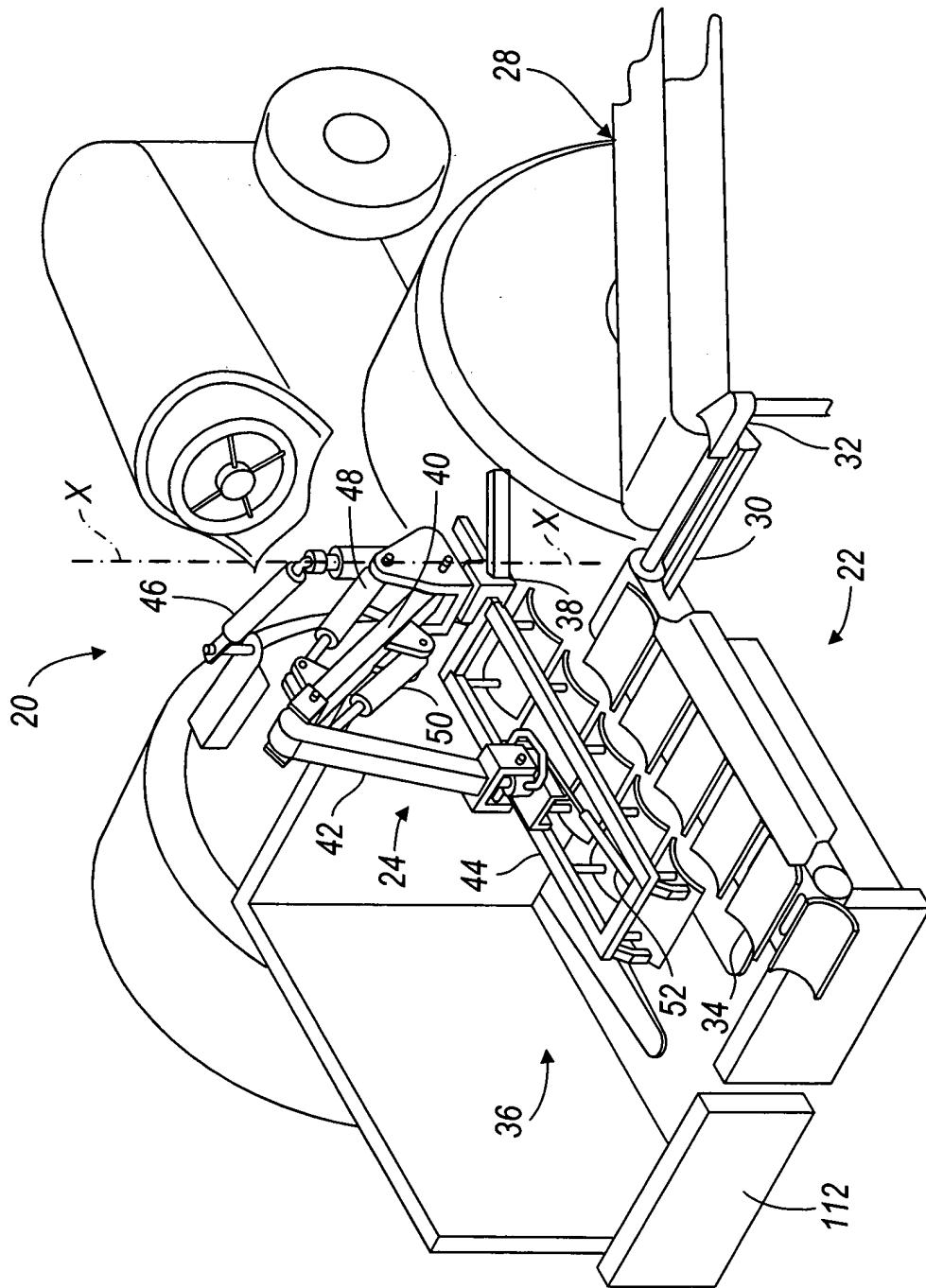


FIG. 1A

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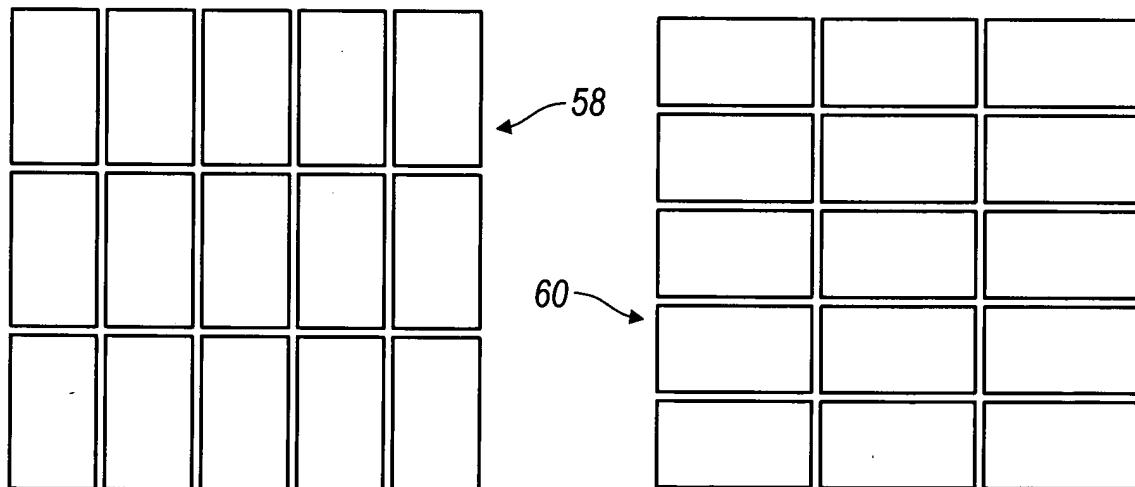
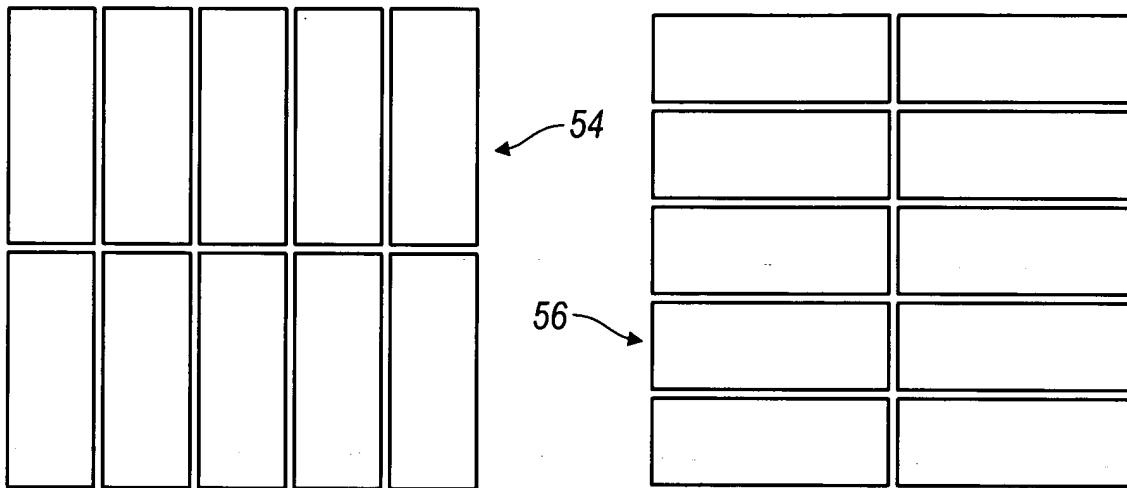


FIG. 2

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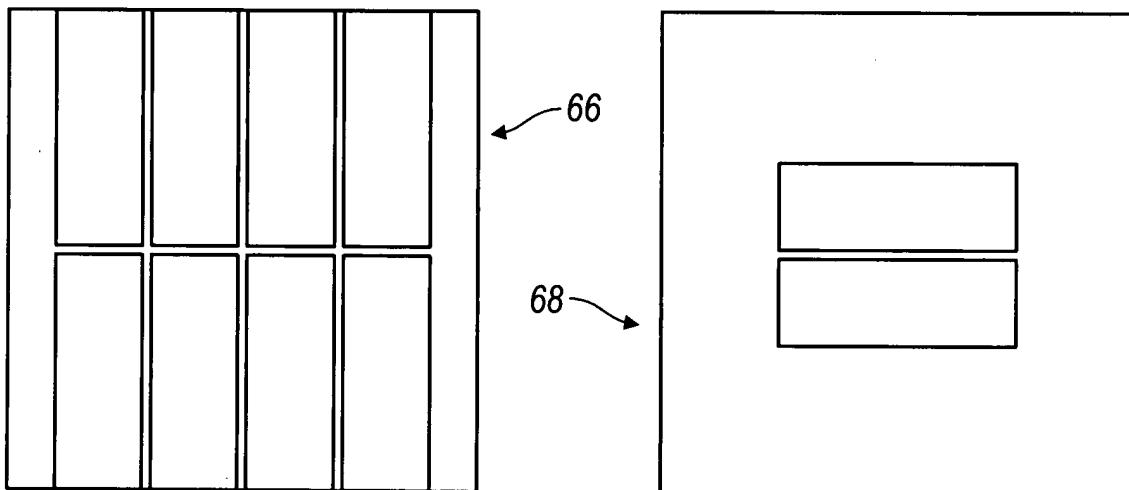
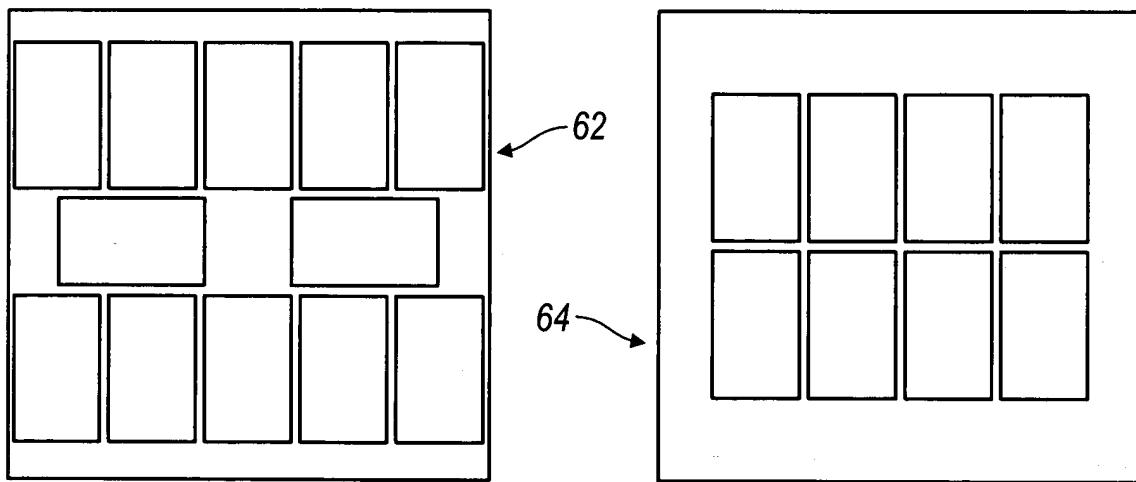


FIG. 3

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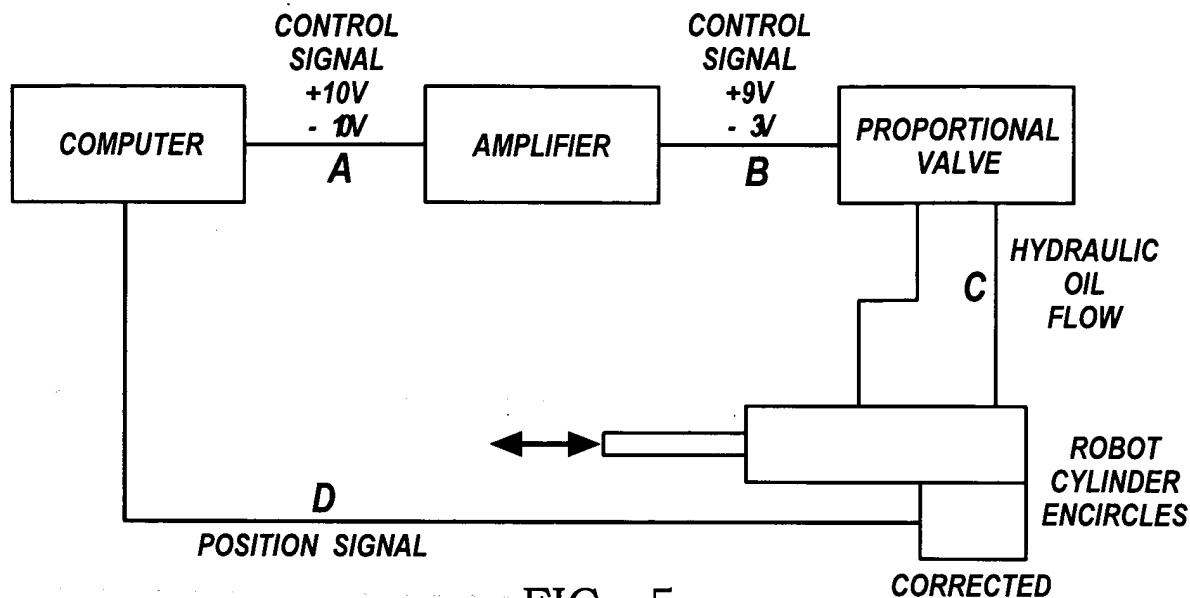


FIG. 5

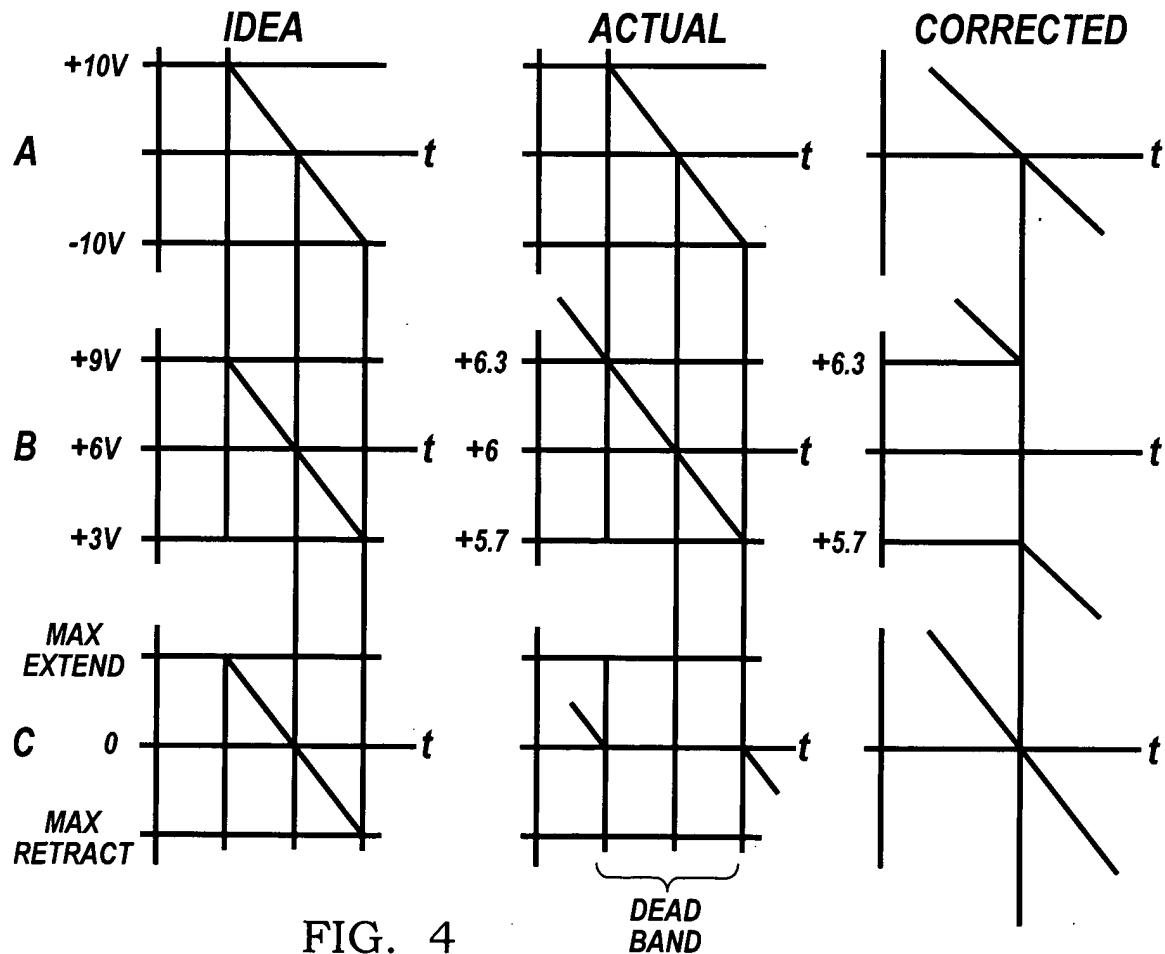


FIG. 4

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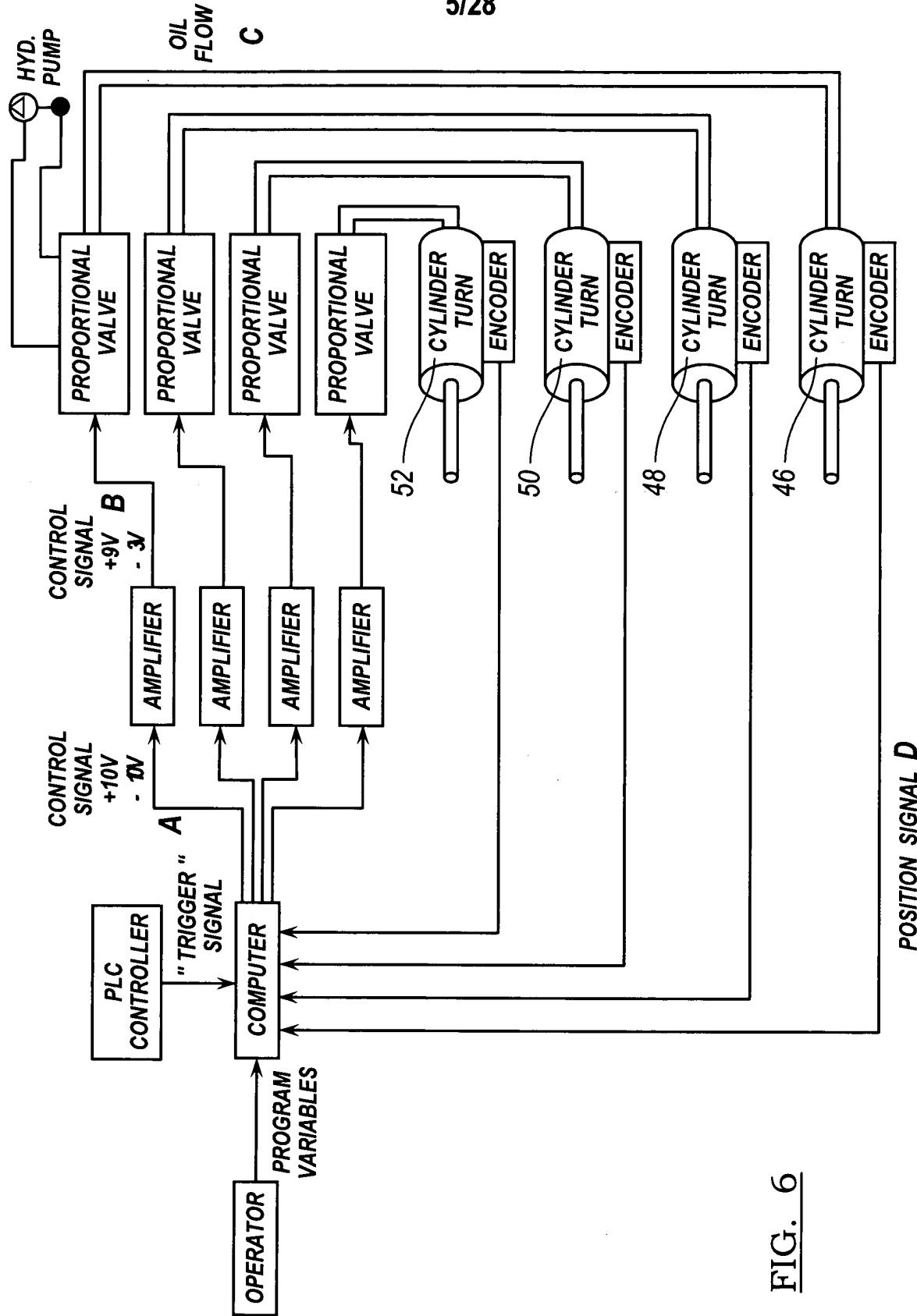
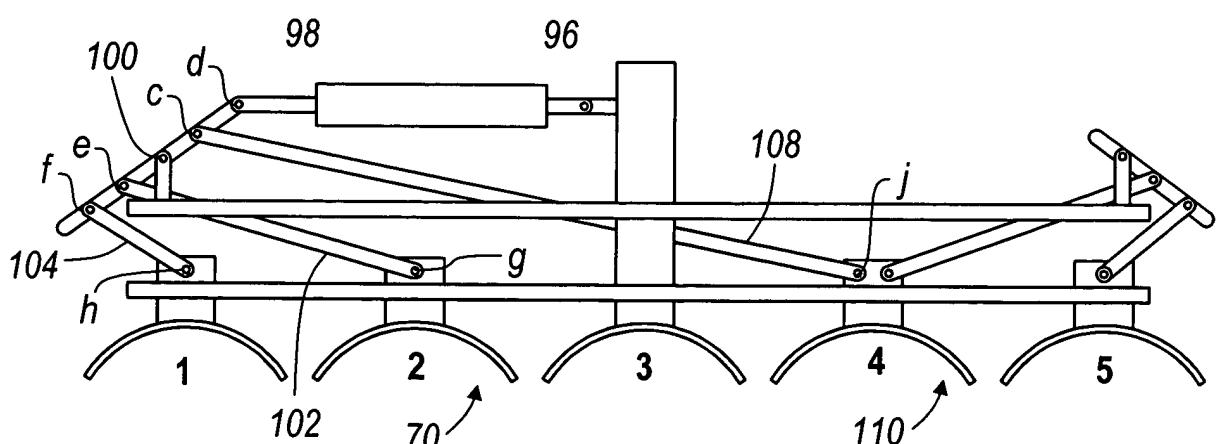
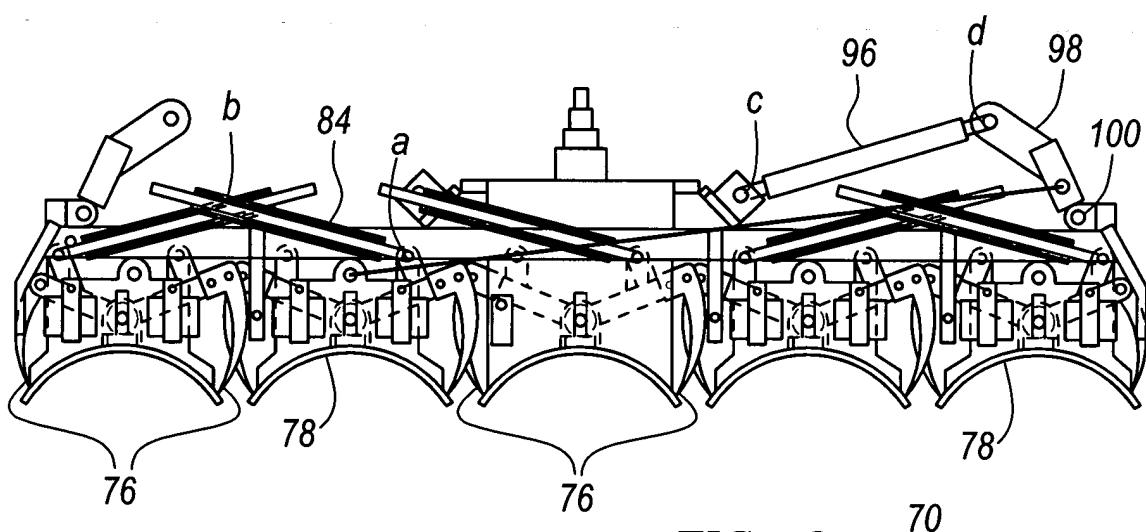
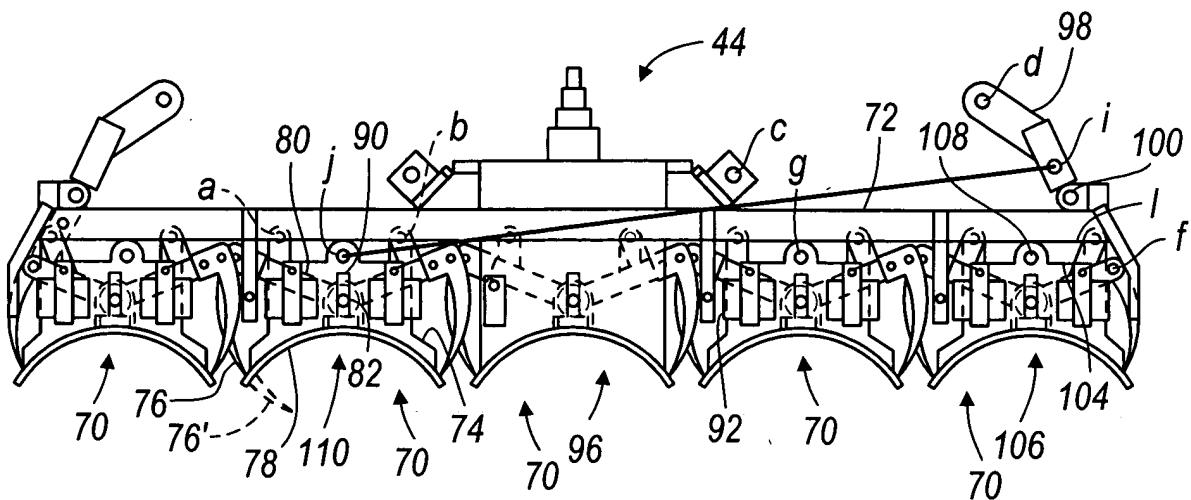


FIG. 6

POSITION SIGNAL D

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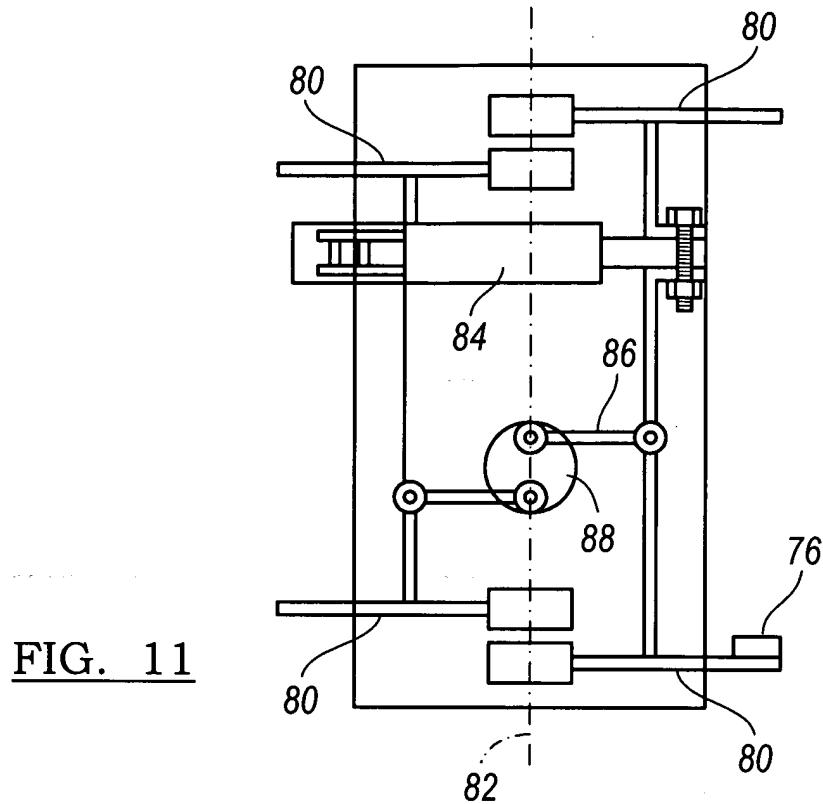


FIG. 11

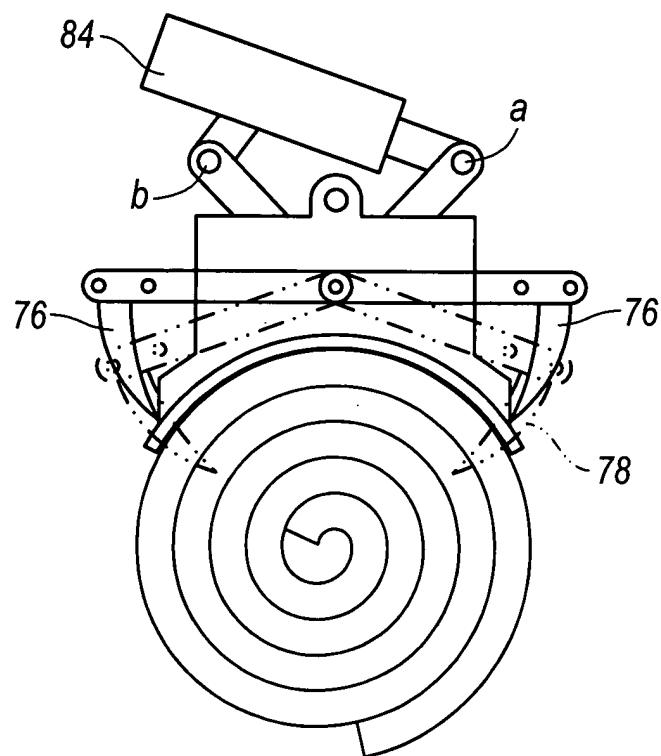
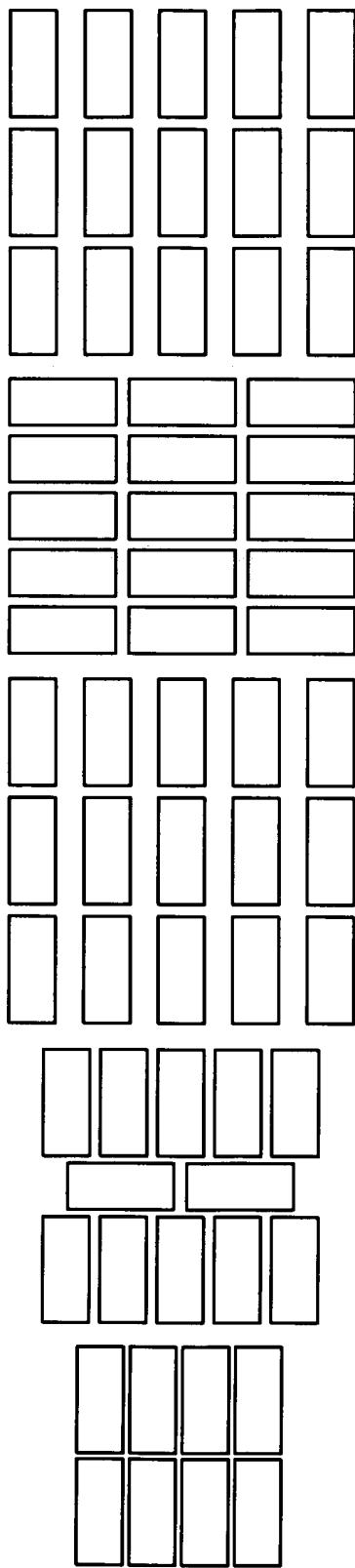


FIG. 12

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80 ROLLS PER PALLET

1ST LAYER

15 ROLLS

2ND LAYER

15 ROLLS

3RD LAYER

15 ROLLS

4TH LAYER

12 ROLLS

5TH LAYER

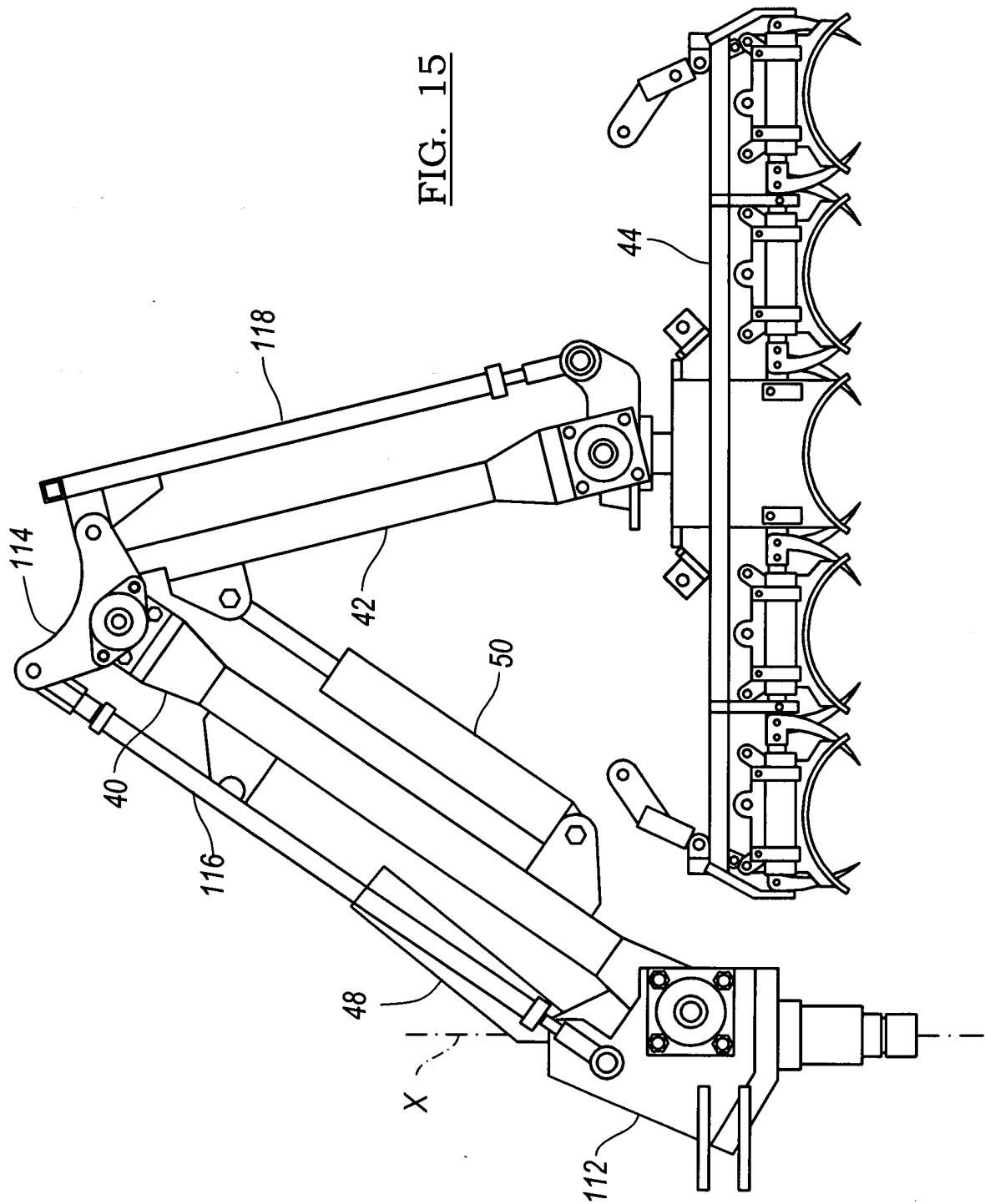
8 ROLLS

80 ROLLS

FIG. 14

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FIG. 15



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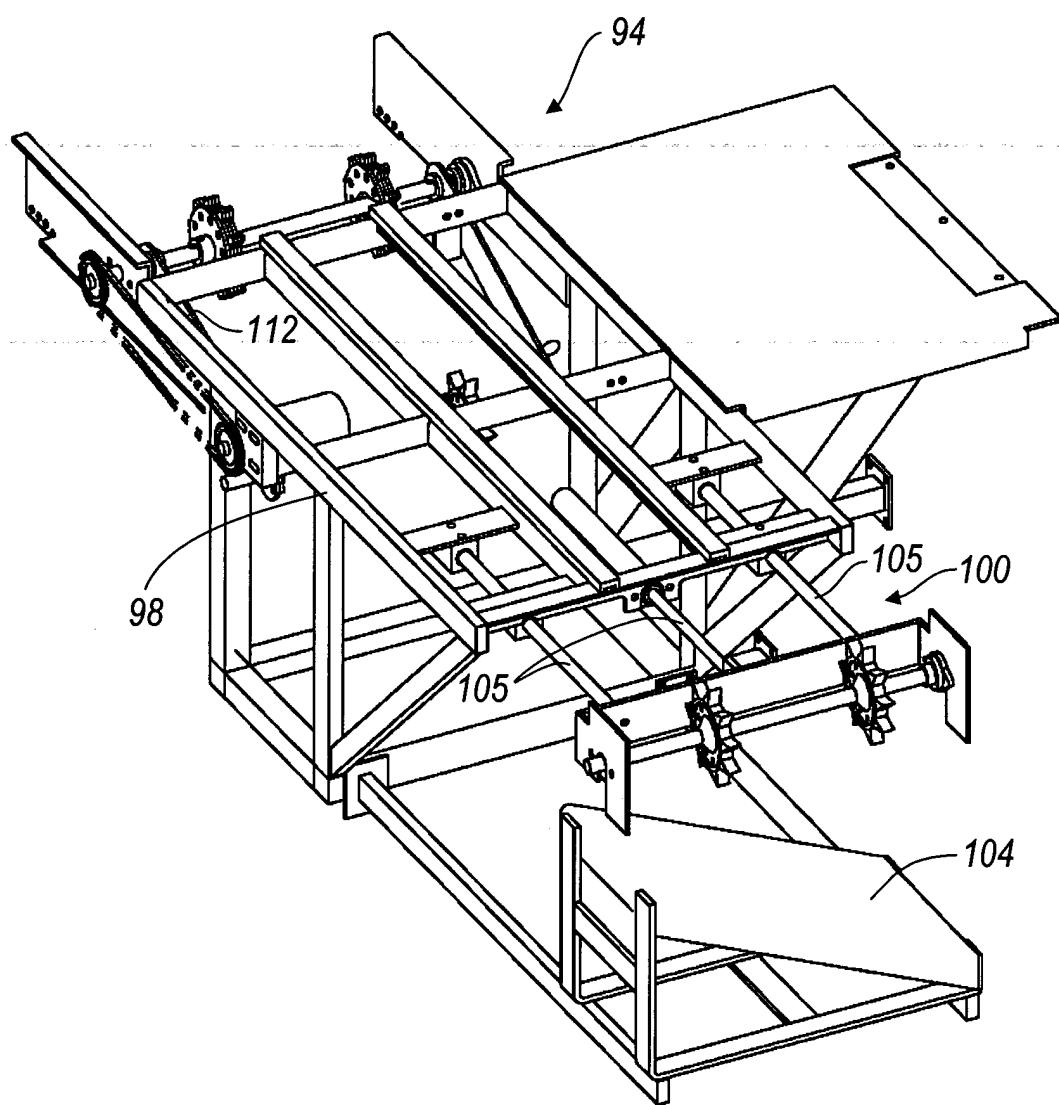


FIG. 16

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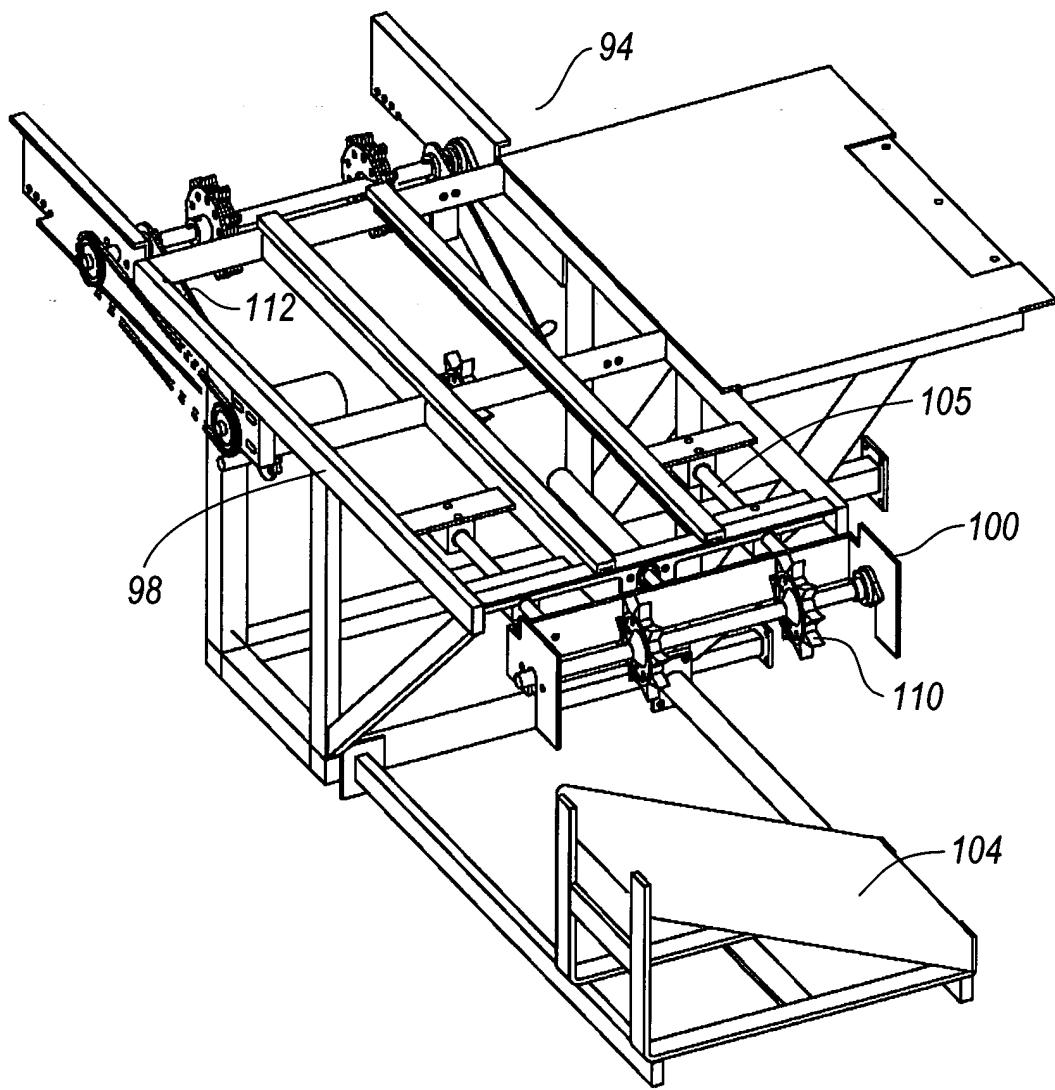


FIG. 17

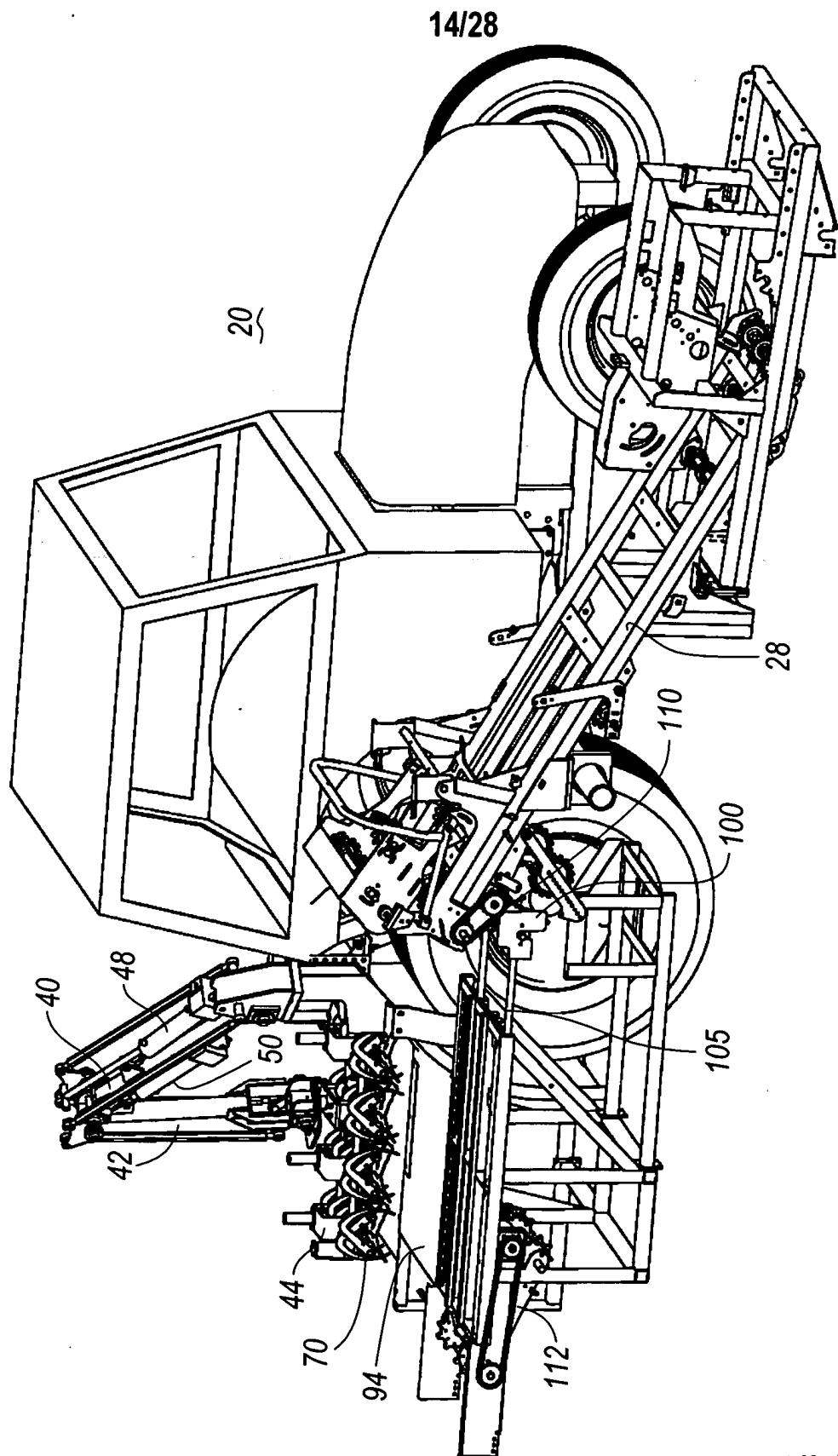


FIG. 18

BEST AVAILABLE COPY

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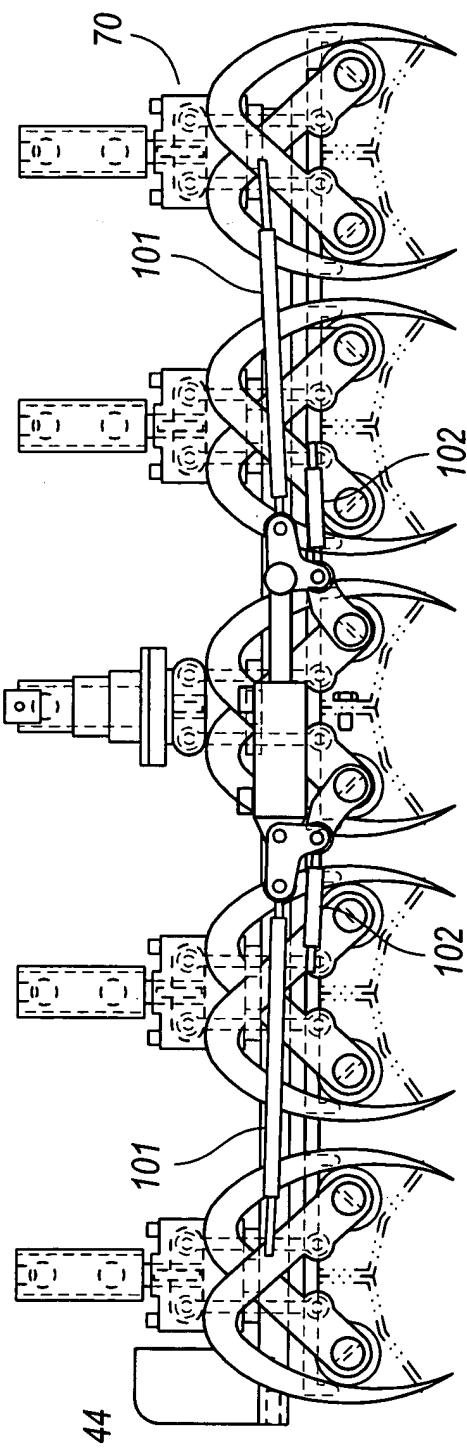


FIG. 19A

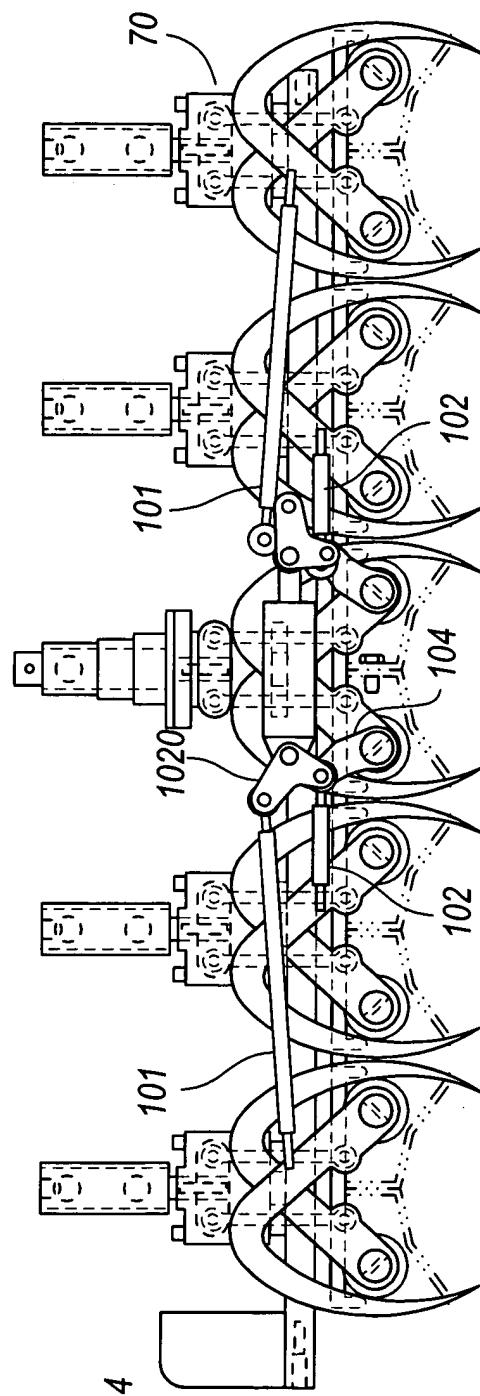


FIG. 19B

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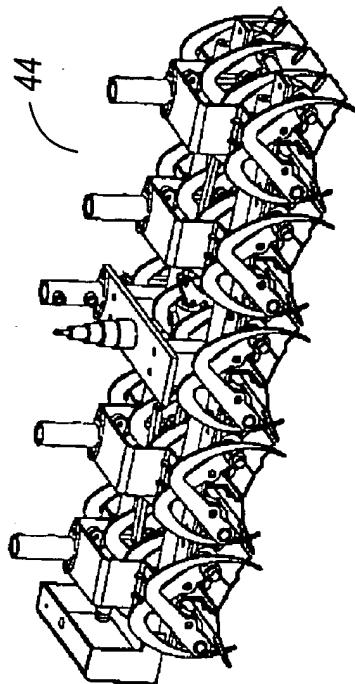


FIG. 20A

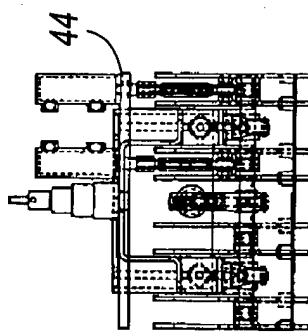


FIG. 20B

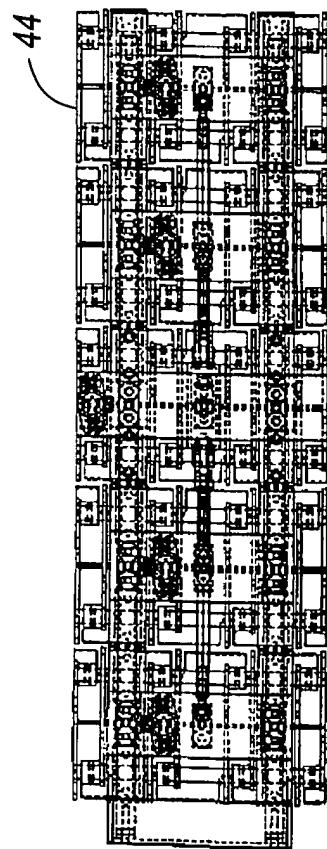


FIG. 20E

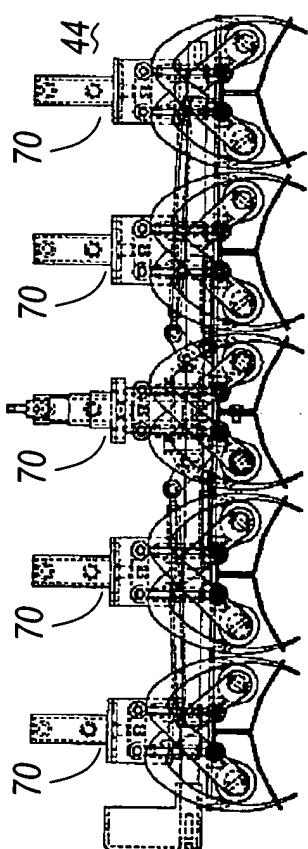


FIG. 20C

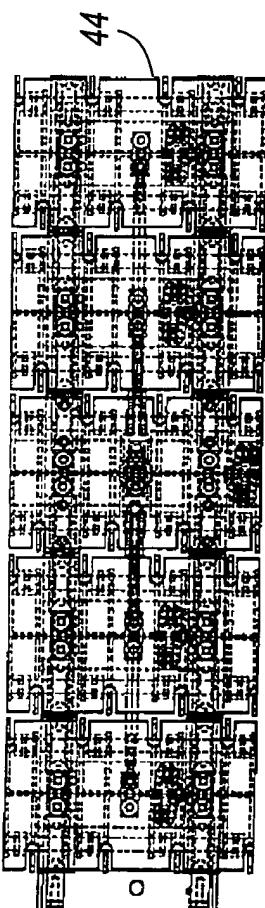


FIG. 20D

BEST AVAILABLE COPY

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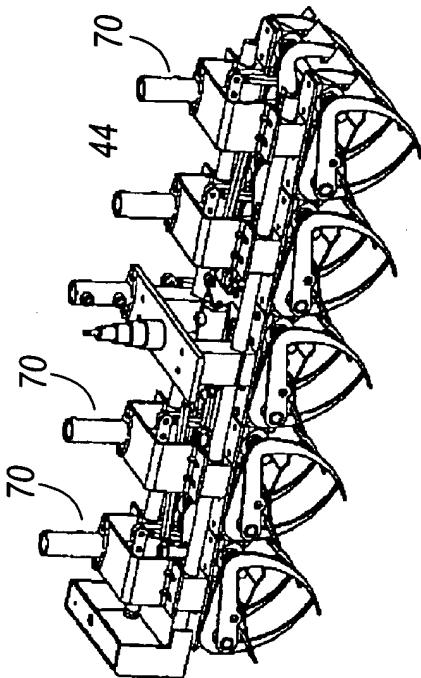


FIG. 21A

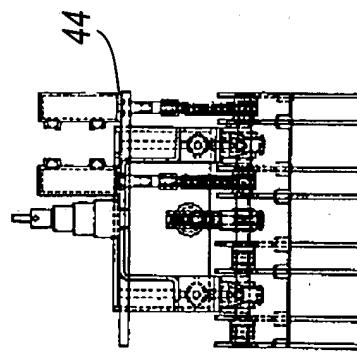


FIG. 21B

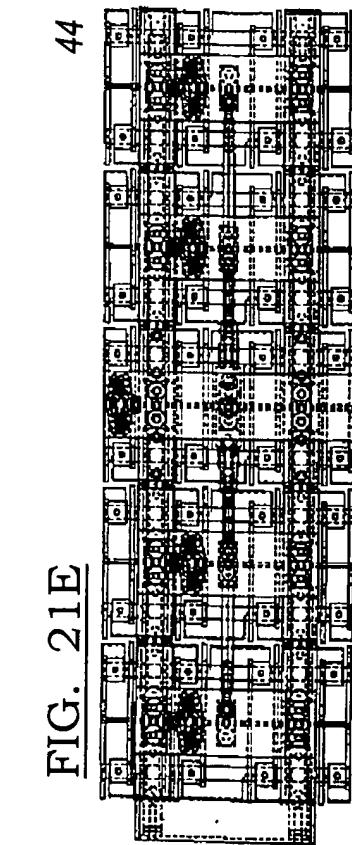


FIG. 21C

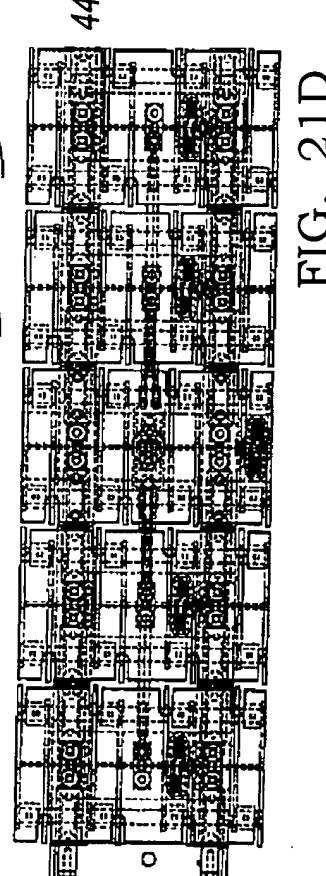
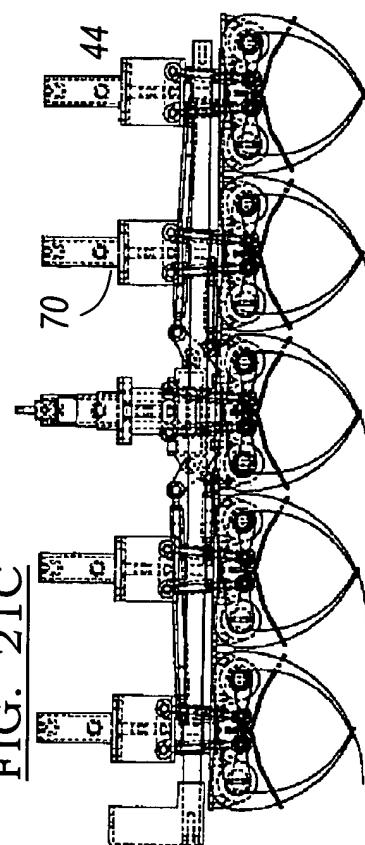


FIG. 21D

BEST AVAILABLE COPY

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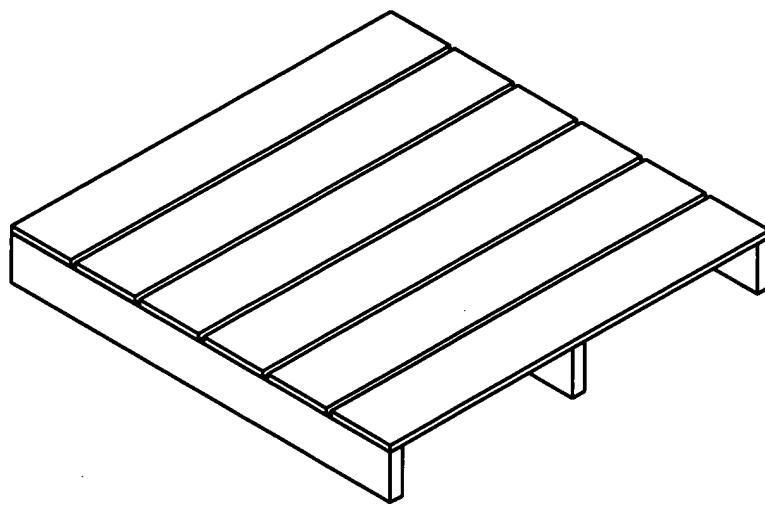


FIG. 23A

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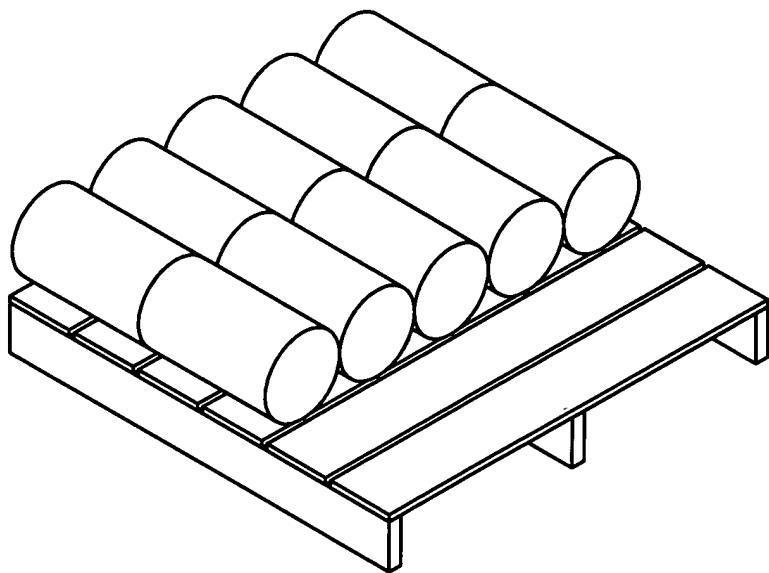


FIG. 23B

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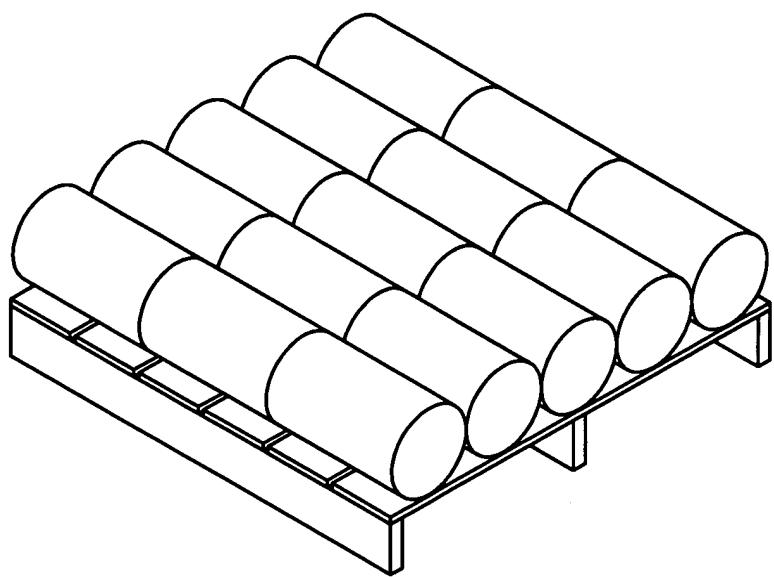


FIG. 23C

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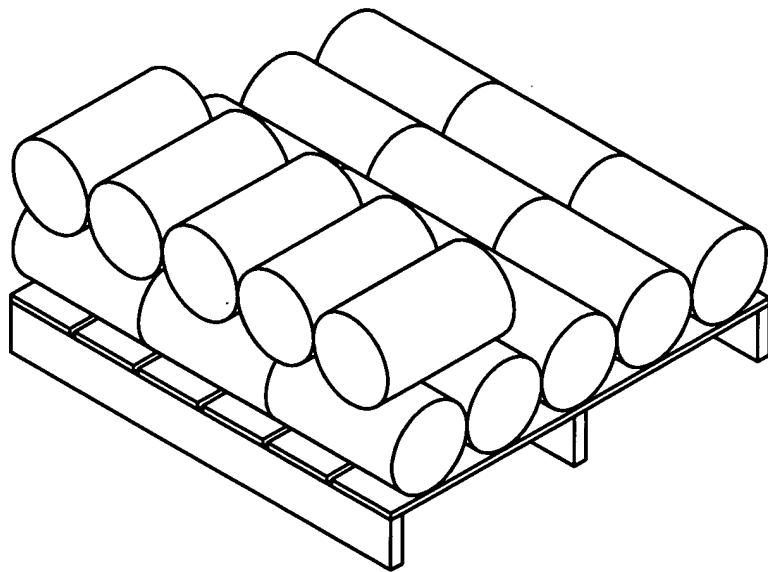


FIG. 23D

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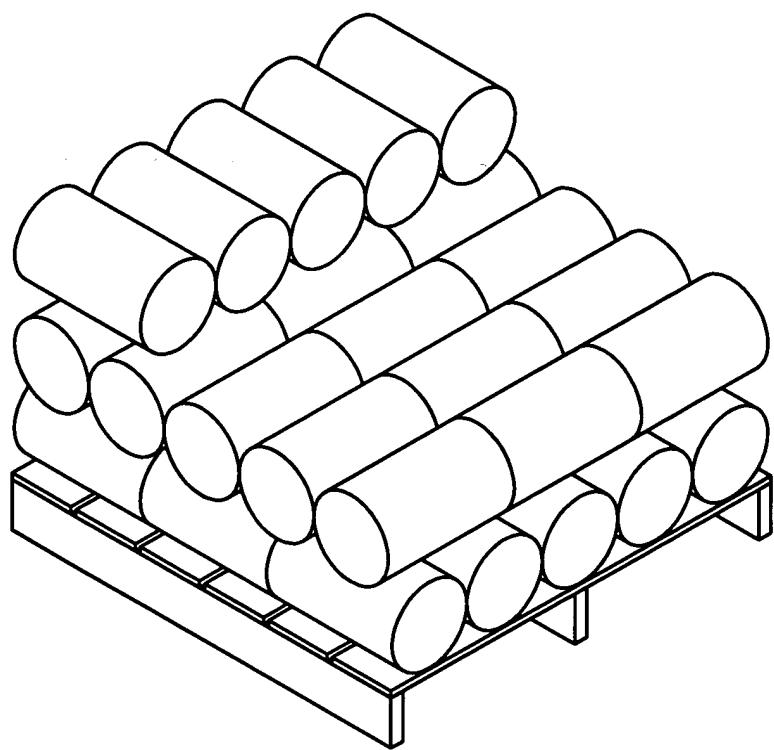


FIG. 23E

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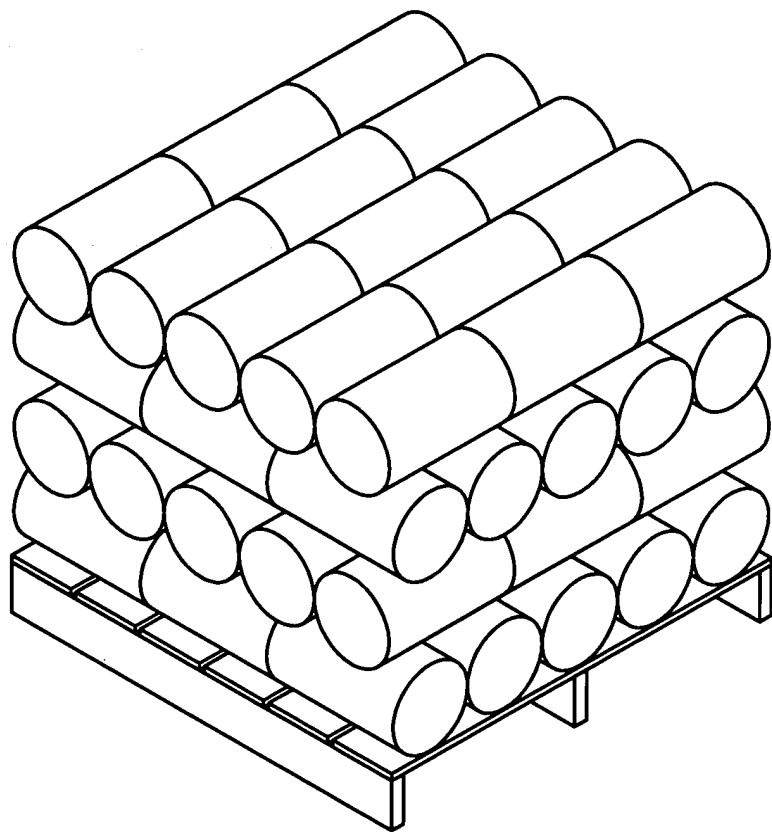


FIG. 23F

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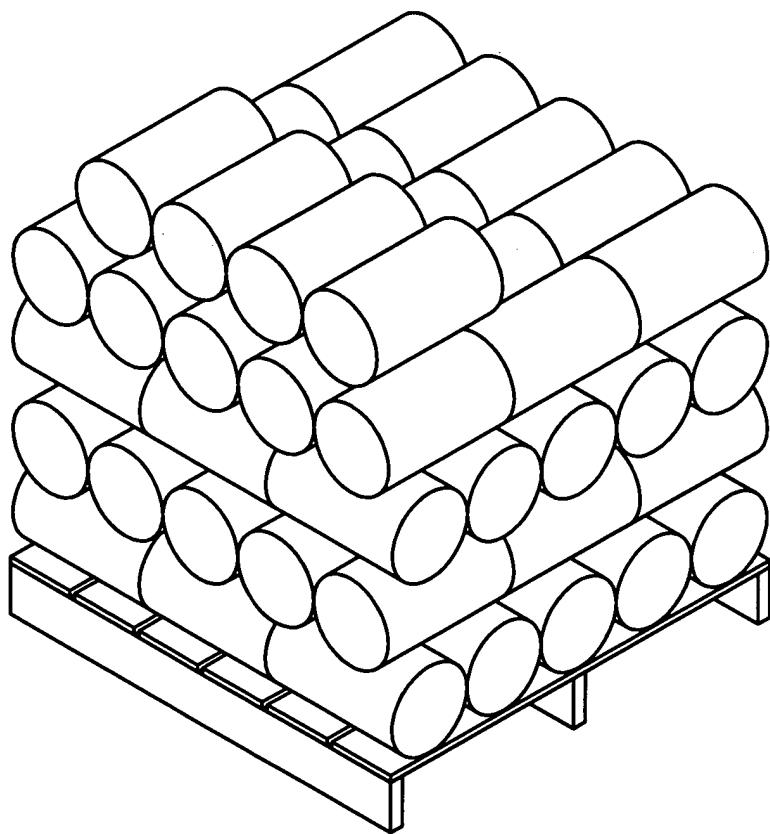


FIG. 23G

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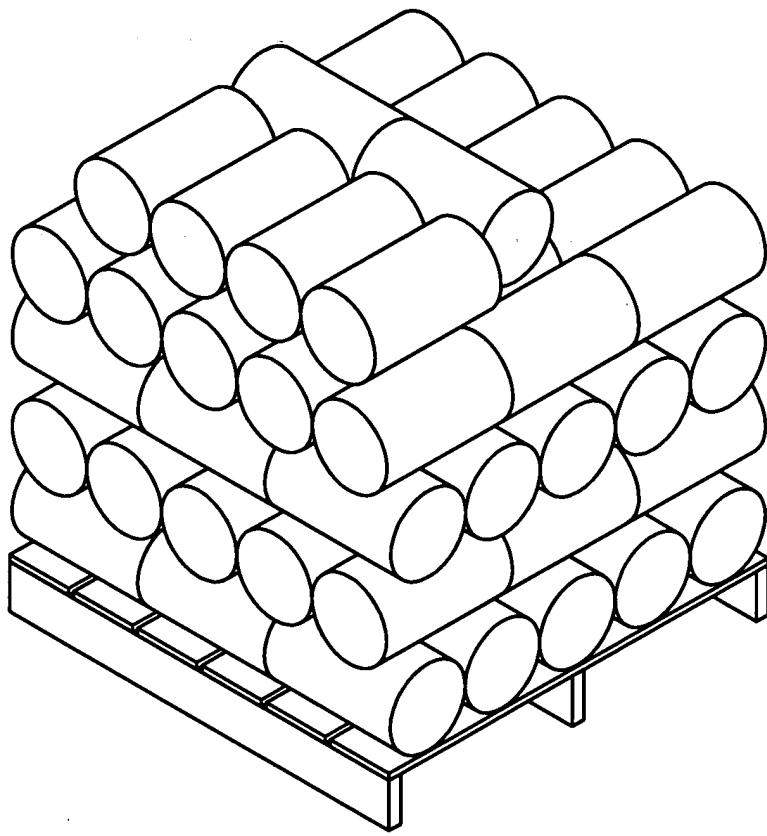


FIG. 23H

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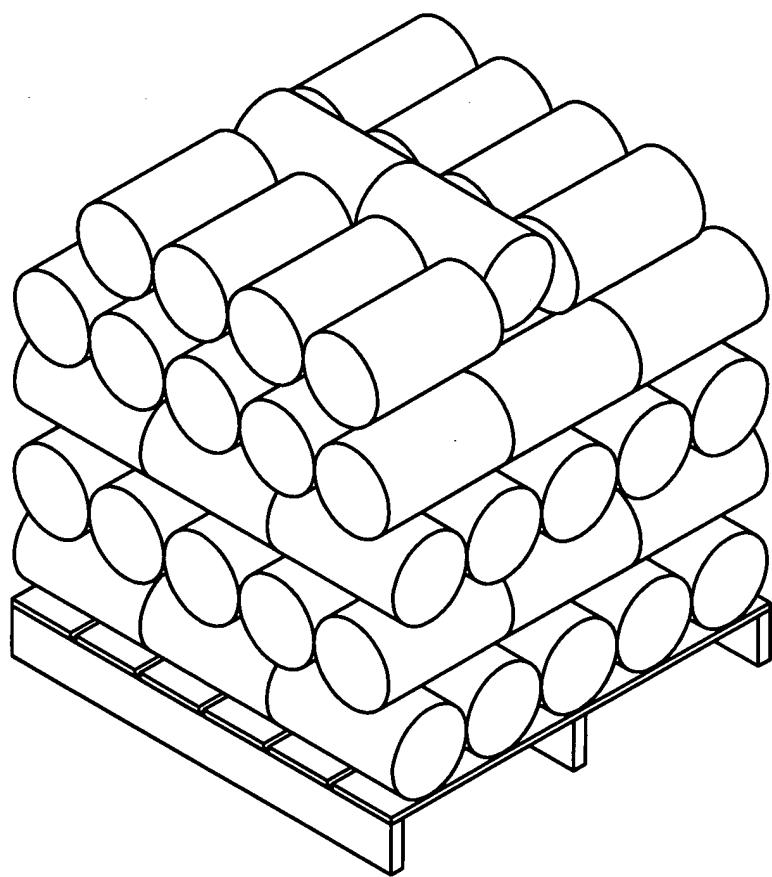
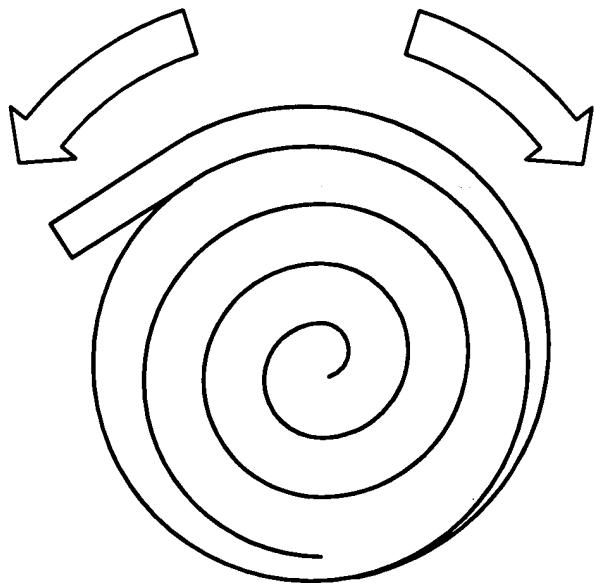


FIG. 23I

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**SOD ROLL FLAP
ADJUST MUST BE
DISPLAYED AT ALL
TIMES IN WORK
SCREEN**

SOD ROLL FLAP ADJUST

FIG. 24